

# VISPRING

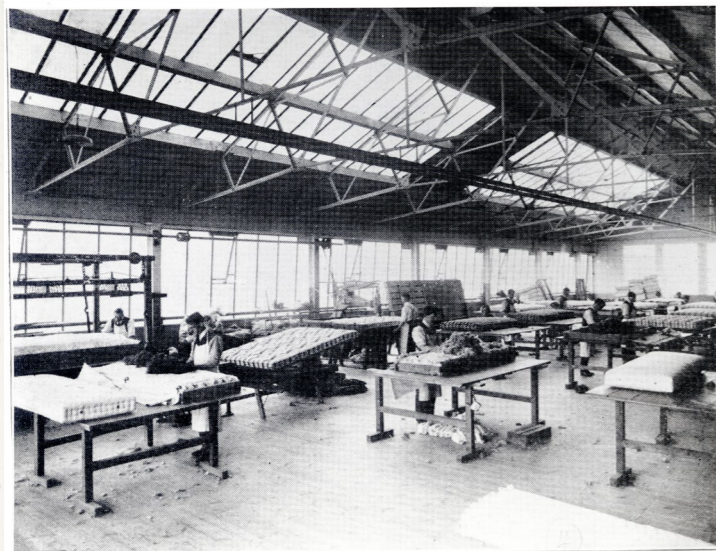
Luxury Beds - London 1901

**The Hotel Collection**



# Vispring Since 1901

It takes confidence to shake up an entire industry, which is precisely what a young James Marshall did in 1899. A British Canadian engineer, he was the trailblazer responsible for pioneering the use of pocket springs in mattresses – a fundamental advancement that transformed the way we sleep. Previous incarnations, which were stuffed with a lumpy mixture of hay, down and cotton were soon considered antiquated in comparison to Marshall's radical invention.



Packed with high-quality natural fibres, his sumptuous coiled spring alternative put human physiology at the core by guaranteeing even weight distribution, shock absorption and long-lasting, unparalleled comfort. By 1901, 'Marshall' had started trading in the United Kingdom. Branded Vispring, their innovative approach gained serious momentum and by the 1920s these luxurious handmade mattresses were already commonplace in the bedrooms of the finest homes in the country.



These days, every Vispring is made to order by skilled technicians at our workshop in Plymouth, on England's south-west coast. Mattress-making is a detail-driven profession reserved for artisans with dexterity, who pride themselves on their respect for traditional craftsmanship. The way we sleep hasn't changed and neither have our methods – our dedicated craftsmanship and attention to detail is the same today as it was in 1901. Creating our distinctive mattresses is a lengthy task that requires dedication, precision and professionalism from our workforce – there's no fast track route to perfection.

# A Lifetime of Comfort

The principal methods we use have never changed, which means the life cycle of every Vispring mattress always begins with the springs. We have been bed-making innovators since 1901 and although our fundamental processes remain the same, we pride ourselves on striving to provide our customers with the best night's sleep by constantly evaluating, testing and improving what we do.



## Spring Nesting A Tailored Support System

Inside every Vispring mattress, we install, by hand, a single or double layer of honeycomb-nested calico pocketed springs. This isn't a new invention – this formation is well known as being the strongest and most resilient structure in the natural world, so it makes sense to use this grid in bed-building. To ensure each pocket spring works independently, they are enclosed into cotton calico pockets. These are then skilfully hand-nested in a honeycomb pattern, which allows the individual springs to compress and expand in line with your body, supporting you from head to toe as you sleep.



## Side Stitching A Labour of Love

Unlike mass-produced mattresses, our iconic side-stitching is all done by hand. It's an intricate, labour-intensive technique that takes years to master. A major part of our core DNA, this process is integral to the quality and comfort of every Vispring and safeguards the manufacturer's guarantee each mattress comes with.

Up to four rows are deftly sewn with 100% natural twine, which provides the thousands of contact points between the outer shell and honeycomb spring unit. Understandably, the Vispring way takes time, but is driven by the need for durability and quality – it takes one craftsman up to eight hours to side-stitch a mattress by hand. We think it's a method worth keeping.



## Natural Fillings Tenderly Teased

The living world almost always provides the best materials – which is why we only use the finest natural fibres to create our unsurpassable comfortable fillings. Whether it's wool, silk, mohair, horsetail or cotton, every fibre is lovingly hand-laid over the honeycombed pocket springs to provide a soft, breathable, hypo-allergenic and fully biodegradable foundation for sleeping.

## Tape Edging Structural Security

The skilled technicians at our Plymouth workshop use meticulous care to close every Vispring mattress. A strong but flexible ticking tape is used to join the side border to the top panel using a specially adapted sewing machine. This fastidious, thorough procedure seals the mattress to ensure a smooth surface with no raw fabric edges. Far from being decorative — it helps to safeguard the structure and give a beautiful, long-lasting finish.



## Hand Tufted Contoured for Comfort

At Vispring, we tuft every mattress by hand. Evenly distributed throughout the entire mattress, these tufts hold the fillings in position.

It's these carefully judged tuft lengths that create our voluptuous signature contoured surface. Hand-tufting keeps everything secure and guarantees the comfort of the Hotel Collection mattresses for five years — or more.

## Sealed with Care Belgian Damask



Once the mattresses have been filled, they need to be covered. We use the best quality ticking for all our mattresses. For the majority of our collection, that means 100% Belgian Damask, which is made by Maes, a family-owned business in Flanders, who have been awarded the prestigious Oeko Tex® certification. This high-grade fabric is made of plant-based natural viscose and complies with the strictest REACH environmental laws and sustainable business practices.



BREAKWATER BELLAGIO, Italy

### THE HOTEL SUBLIME Mattress

Simply the finest expression of the world's finest hotel beds. Ultimate luxury is created from handteased South American horsetail and Shetland fleece wool. Thanks to these noble fibres' unique nature, the Hotel Sublime combines sensuous softness and outstanding climate management with a satisfyingly supportive feel. Sublime by name, sublime by nature.



#### MATTRESS

- 2,520\* hand-nested calico-pocketed Vanadium steel springs.
- Two layer pocket spring construction.
- Made exclusively from natural fillings: British wool, hand-teased horsetail blended with real Shetland wool, silk and mohair, blended real Shetland wool and cotton.
- Finished with four rows of genuine hand side-stitching.
- Covered in finest quality Belgian ticking with hand-tufted felt washers.
- 23 cm mattress depth.
- 51 mm spring diameter.
- Available in a range of tensions.

\*King size / 150 × 200 cm

### THE HOTEL TIARA Mattress

The Hotel Tiara, with its double layer of pocket springs, produces a soft yet deeply supportive sensation. Copious quantities of hand-teased horsetail and British fleece wool combine to envelop the body in a delicate cocoon. Thanks to its exceptional support and softness, the Hotel Tiara provides a luxurious sleeping experience.



#### MATTRESS

- 2,242\* hand-nested calico-pocketed Vanadium steel springs.
- Two layer pocket spring construction.
- Made exclusively from natural fillings: blended Shetland wool and cotton, handteased horsetail blended with real Shetland fleece wool, blended real Shetland wool and cotton.
- Finished with three rows of genuine hand side-stitching.
- Covered in finest quality Belgian ticking with hand-tufted felt washers.
- 23 cm mattress depth.
- 60 mm spring diameter.
- Available in a range of tensions.

\*King size / 150 × 200 cm

### THE HOTEL REGAL Mattress

The Hotel Regal is a superlative bed for hotels where luxury comes naturally. The pronounced natural loft of its fine horsehair and natural fillings results in a voluptuously deep surface that offers an ideal combination of springiness, softness, and support.



**MATTRESS**

- 1,720\* hand-nested calico-pocketed Vanadium steel springs.
- Single layer pocket spring construction.
- Made exclusively from natural fillings: bonded British fleece wool and cotton, horsetail blended with British fleece wool, blended real Shetland wool and cotton.
- Finished with three rows of genuine hand side-stitching.
- Covered in finest quality Belgian ticking with hand-tufted felt washers.
- 23 cm mattress depth.
- 48 mm spring diameter.
- Available in a range of tensions.

\*King size / 150 × 200 cm

### THE HOTEL HERALD Mattress

Bespoke comfort from a handmade bed with British fleece wool and horsehair. The Hotel Herald offers improved support and a reassuringly resilient sensation. Its fine natural fillings provide optimal ventilation, guaranteeing an untroubled night's rest.



**MATTRESS**

- 1,476\* hand-nested calico-pocketed Vanadium steel springs.
- Single layer pocket spring construction.
- Made exclusively from natural fillings: bonded British fleece wool and cotton, horsehair, blended British fleece wool and cotton.
- Finished with two rows of genuine hand side-stitching.
- Covered in finest quality Belgian ticking with hand-tufted felt washers.
- 21 cm mattress depth.
- 51 mm spring diameter.
- Available in a range of tensions.

\*King size / 150 × 200 cm



**THE HOTEL BARONET** Mattress

The Baronet Superb brings classic ingredients together in a single creation. A blend of horsehair, cotton and wool contributes to excellent durability and resilience along with distinctive support. An assurance of comfort for a soothing night's sleep.



**MATTRESS**

- 1,326\* hand-nested calico-pocketed Vanadium steel springs.
- Single layer pocket spring construction.
- Made exclusively from natural fillings: horsehair, bonded British fleece wool and cotton, blended British fleece wool and cotton.
- Finished with two rows of genuine hand side-stitching.
- Covered in finest quality Belgian ticking with hand-tufted felt washers.
- 21 cm mattress depth.
- 54 mm spring diameter.
- Available in a range of tensions.

\*King size / 150 × 200 cm

**THE HOTEL DEVONSHIRE** Mattress

Upholstered exclusively in British fleece wool - including hand-teased local Devonshire fleeces - the Hotel Devonshire delivers a sensation of comfort and luxury. Combining these fillings creates a unique, indulgently cosy, supple feel like 'sleeping on clouds.'



**MATTRESS**

- 1,326\* hand-nested calico-pocketed Vanadium steel springs.
- Single layer pocket spring construction.
- Made exclusively from natural fillings: British fleece wool, hand-teased Devonshire fleece wool, British fleece wool.
- Finished with two rows of genuine hand side-stitching.
- Covered in finest quality ticking (TK 596) with hand-tufted felt washers.
- 21 cm mattress depth.
- 54 mm spring diameter.
- Available in a range of tensions.

\*King size / 150 × 200 cm

### THE HOTEL ELITE Mattress

Vispring's entry-level hotel bed, the Hotel Elite, is a traditionally handcrafted mattress that provides a wonderful introduction to the world of Vispring. An assurance of comfort for a soothing night's sleep.



#### MATTRESS

- 1,254\* hand-nested calico-pocketed Vanadium steel springs.
- Single layer pocket spring construction.
- Made exclusively from natural fillings: bonded British fleece wool and cotton, blended British fleece wool and cotton.
- Finished with two rows of genuine hand side-stitching.
- Covered in finest quality Belgian ticking with hand-tufted felt washers.
- 21 cm mattress depth.
- 56 mm spring diameter.
- Available in a range of tensions.

\*King size / 150 × 200 cm

### THE HOTEL DE LUXE Divan

Fully sprung, fully upholstered, and with edge-to-edge support, the Vispring Hotel De Luxe divan partners your choice of one of our handmade Hotel mattresses to offer ultimate comfort for your guests.



#### DIVAN

- 600\* hand-nested steel springs.
- Single layer pocket spring construction.
- Solid timber frame.
- Made exclusively from natural fillings: Coir, blended British fleece wool and cotton.
- Fully upholstered.
- This product is made of FSC™ - certified and other controlled materials.
- Available heights: 17cm, 25cm, 31cm.

\*King size / 150 × 200 cm



Elevate comfort and versatility with Vispring **ZIP & LINK** mattresses. Designed to cater to individual preferences, these luxurious mattresses can be seamlessly zipped together to create a king-size bed or separated into two single beds. Crafted from premium materials for optimal support and durability, Vispring mattresses ensure a restful sleep experience.



UR BARE HOTEL, Spain

Vispring takes pride in providing extensive customisation choices to guarantee the ideal fit for your space. While all Hotel Beds come standard with **CASTORS**, we also offer a variety of other leg options for you to personalise your bed(s).



\*Colour and/or size photographed.  
\*\* L14 legs with/without castors can be mixed for improved manoeuvrability. L14 legs are only suitable for use with shallow divans.

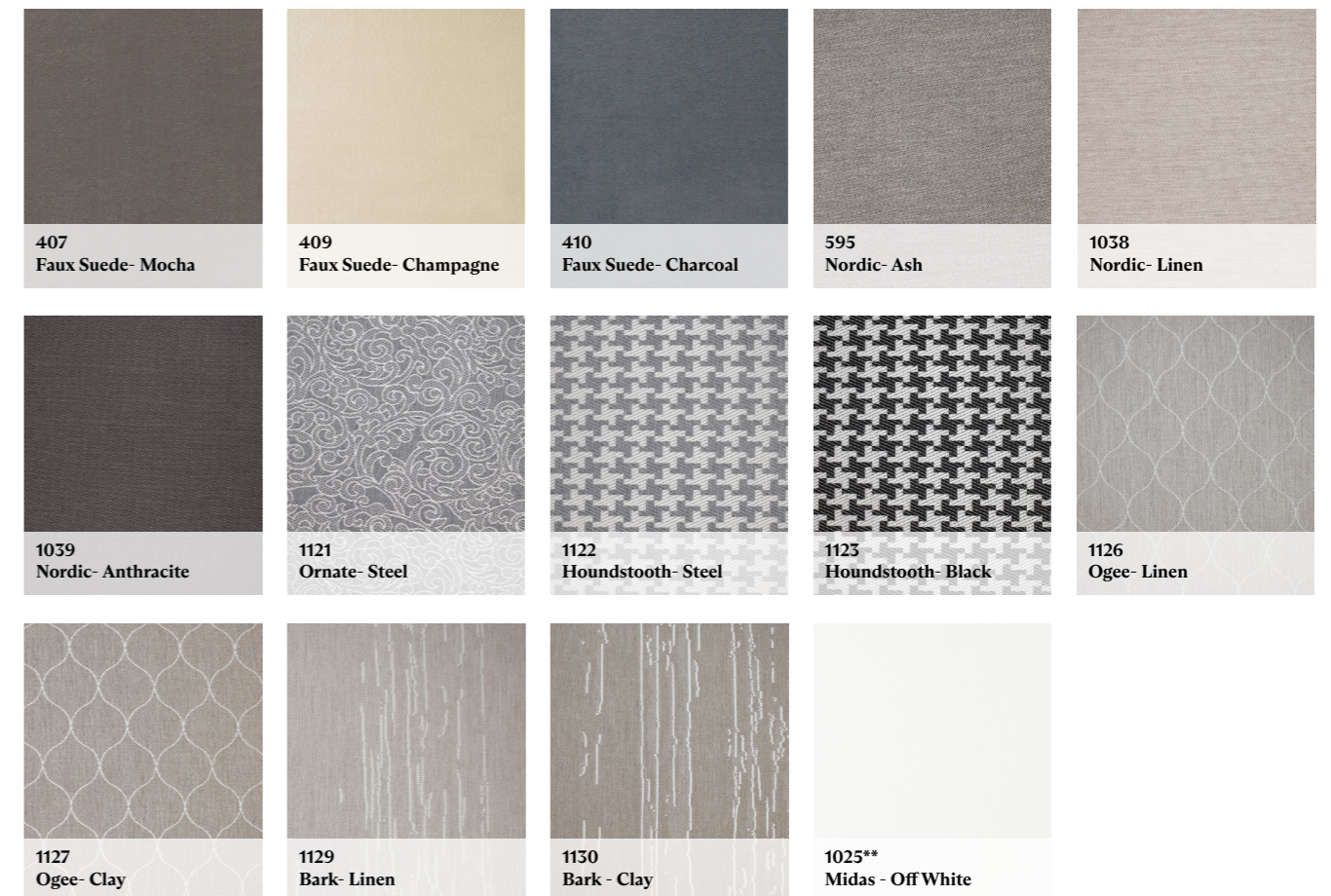
The Hotel Collection beds come in a range of **FABRICS**, so you can select the one that best matches your preferences. Alternatively, you're welcome to provide your own fabric if desired.

For more information on availability and our options, please reach out to your designated Vispring representative.

### MATTRESS FABRICS



### DIVAN FABRICS



\*Exclusively available on the Devonshire mattress.  
\*\*UNI 9175 compliant.

Add an extra layer of luxury with a **MATTRESS TOPPER**. Handmade to order with the same skill and care as our mattresses, these toppers are hand filled with the softest natural fibres and finished with the most comfortable materials.



Mattress Topper	Upholstery	Height
<b>Heaven</b>	Filled with blended British fleece wool and cotton.	5 cm
<b>Heaven Luxury</b>	Filled with British fleece wool and blended British wool and cotton.	7 cm
<b>Heaven Luxury Supreme</b>	Filled with British fleece wool, soft needled British wool and South American horsetail.	10 cm

NOTE: For UNI 9175 compliant toppers, please consult your local sales representative.



BOUTIQUE-HOTEL STADTVILLA HODES, Germany



Every Vispring bed is carefully handmade, and it's important to **LOOK AFTER YOUR BED** to help keep the mattresses and divans at your establishment in excellent condition for years to come.

Vispring mattresses have fillings on both sides. By turning the mattress, the fillings settle more evenly, the mattress ventilates, and thus, its life is prolonged. We recommend turning the mattresses twice a month for the first three months and with the seasons thereafter. All mattresses in the Hotel Collection come with labels that make it easy to identify when to perform the seasonal mattress turning.

It is usual for the mattress to form around the body contours, and caring for it in this way will allow the fillings to redistribute throughout the mattress and help with its recovery and longevity.



Vispring is honored to provide mattresses to numerous luxury hotels worldwide, including esteemed establishments like The Dorchester Collection, Edwardian Hotels London, and Breakwater Bellagio, among many others listed below.

These hotels choose Vispring for their renowned craftsmanship, comfort, and quality, ensuring their guests experience the ultimate in restful sleep. Vispring's bespoke mattresses, made with natural materials, contribute to the luxurious and exceptional standards these hotels are known for.

THE DORCHESTER COLLECTION, Global, [dorchestercollection.com](http://dorchestercollection.com)

EDWARDIAN HOTELS LONDON, United Kingdom, [edwardian.com](http://edwardian.com)

THE PIG HOTELS, United Kingdom, [thepighotel.com](http://thepighotel.com)

BOUTIQUE-HOTEL STADTVILLA HODES, Germany, [boutique-hotel-fulda.de](http://boutique-hotel-fulda.de)

BREAKWATER BELLAGIO, Italy, [breakwaterbellagio.com](http://breakwaterbellagio.com)

TONNARA DI SCOPELLO, Italy, [tonnaradiscopeello.it](http://tonnaradiscopeello.it)

UR BARE HOTEL, Spain, [urbarehotel.com](http://urbarehotel.com)

LES PARDINES, Andorra, [lespardines.com](http://lespardines.com)

PA.TE.OS, Portugal, [pateos.pt](http://pateos.pt)



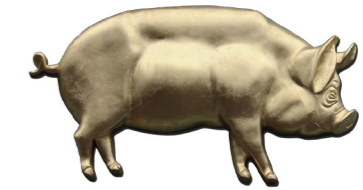
BREAKWATER BELLAGIO, Italy

# ) ( Dorchester Collection



EDWARDIAN  
HOTELS  
LONDON

THE PIG

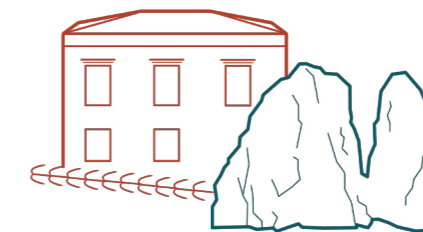


ROOMS &  
KITCHEN GARDEN FOOD

BOUTIQUE-HOTEL  
STADTVILLA HODES

  
BREAKWATER  
BELLAGIO

UR BARE  
HOTEL  
★★★★



Tonnara di Scopello

1819  
LES PARDINES  
MOUNTAIN SUITES & SPA

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